Specifications/Instructions

azbil

ACTIVAL[™]

Motorized Two-Way Valve with Flanged-End Connection (Spring Return Type Actuator) (JIS 10K-FC200, -SCS13A)

Overview

ACTIVAL[™] Models VY51_ _K and VY51_ _H are series of motorized two-way valves, DN15 (1/2") to DN80 (3"), with flanged-end connection. Valve and actuator are integrated in a single unit.

The valve body rating corresponds to JIS 10K. The actuator has a reversible synchronous motor, which operates at a low voltage of 24 V AC.

The actuator fully closes the valve in case of power failure, so it is suitable for failsafe applications. There are following four control signals available.

• Nominal 135 Ω feedback potentiometer (built-in)

- Provides proportional control in combination with a DDC controller. (e.g., Infilex GC Model WY5111)
- Nominal resistance 135 Ω input Provides proportional control in combination with a proportionally controlled electric controller. (e.g., Neostat Model TY900_Z), insertion type Thermostat Model TY9800)
- 4-20 mA DC input Provides proportional control in combination with a DDC controller. (e.g., Infilex GC Model WY5111, Model R35/R36)
- 2-10 V DC input Provides proportional control in combination with a DDC controller. (e.g., Infilex AC Model WY5117)

Features

- Compact and lightweight
- Valve and actuator integrated in a single unit
- Conforms to IP54 (dust-proof, splash-proof) Can be installed in AHU. Note: Waterproof connectors are required to assure IP54.
- A variety of control input signals available
- Durable actuator with low power consumption
- 2–10 V DC output with feedback signal Only for the 4-20 mA DC input type (Model VY513_) and the 2–10 V DC input type (Model VY514_).



Notes:

- AHU: Air Handling Unit
- DDC: Direct Digital Control
- JIS: Japanese Industrial Standards.

- Spring return actuator Actuator automatically closes the valve in 0 % position in case of power failure.
- Equal percentage flow characteristic
- Valve for water/steam control applicable to high differential pressure, large Cv value, high rangeability, and low leakage.

IMPORTANT

• If you want to use this product combined with a third party's controller, please contact Azbil corporation.

Safety Precautions -

Please read instructions carefully and use the product as specified in this manual. Be sure to keep this manual nearby for quick reference.

Restrictions on Use

This product was developed, designed, and manufactured for general air conditioning use.

Do not use the product in a situation where human life may be at risk or for nuclear applications in radiation controlled areas. If you wish to use the product in a radiation controlled area, please contact Azbil Corporation.

Particularly when the product is used in the following applications where safety is required, implementation of fail-safe design, redundant design, r maintenance, etc., should be considered in order to use the product safely and reliably.

- Safety devices for protecting the human body
- Start/stop control devices for transportation machines
- Aeronautical/aerospace machines

For system design, application design, instructions for use, or product applications, please contact Azbil Corporation.

Azbil Corporation bears no responsibility for any result, or lack of result, deriving from the customer's use of the product.

Recommended Design Life

It is recommended that this product be used within the recommended design life.

The recommended design life is the period during which you can use the product safely and reliably based on the design specifications.

If the product is used beyond this period, its failure ratio may increase due to time-related deterioration of parts, etc.

The recommended design life during which the product can operate reliably with the lowest failure ratio and least deterioration over time is estimated scientifically based on acceleration tests, endurance tests, etc., taking into consideration the operating environment, conditions, and frequency of use as basic parameters.

The recommended design life of this product is 10 years.

The recommended design life assumes that maintenance, such as replacement of the limited life parts, is carried out properly.

Refer to the section on maintenance in this manual.

Warnings and Cautions

Alerts users that improper handling may cause death or serious injury.
Alerts users that improper handling may cause minor injury or material loss.

Signs



	▲ CAUTION
0	When installing this product, hold it in the proper position and securely fasten it to the pipes. Excessive tightening or improper installation position may damage the valve.
0	After installation, make sure no fluid leaks from the valve-pipe connections. Improper piping may cause fluid leakage outside of the valve.
\bigcirc	Do not put a load or weight on this product. Doing so may damage the product.
0	Installation and wiring of the actuator must be performed by personnel qualified to do instrumentation and electrical work. Mistakes in installation or wiring may cause fire or electric shock.
0	Before wiring, setting, maintenance, or replacement, be sure to turn off the power to this product. Failure to do so may result in electric shock or device failure.



Model Numbers

Model VY51__K00_ _ and Model VY51__H00_ _ are the models for the valve and actuator integrated into a single unit.

The model number label is attached on the yoke.

Base	Actuat	or/valve	Actı	Jator	Valve	
model number	Control signal	Rating/ material	Туре	Fixed	Valve size Cv	Description
VY51						Motorized two-way valve with flanged-end connection
	1					Nominal 135 Ω feedback potentiometer (F motor type)
	2					Nominal 135 Ω resistance input (E motor type)
	3					4–20 mA DC with 2–10 V DC feedback signal
	4					2–10 V DC input with 2–10 V DC feedback signal
		5				JIS 10K-FC200
		6				JIS 10K-SCS13A
			K			IEC IP54 (dust-proof, splash-proof) with standard torque type terminal block
			Н			EC IP54 (dust-proof, splash-proof) with standard torque type terminal block, high differential pressure type (DN65 to DN80)
				00		Fixed
					11	DN15, Cv: 1.0
				ļ	12	DN15, Cv: 2.5
				ļ	13	DN15, Cv: 6.0
				ļ	14	DN15, Cv: 1.6
				1	15	DN15, Cv: 4.0
				1	21	DN25, Cv: 10
				1	22	DN25, Cv: 16
				1	41	DN40, Cv: 25
				1	42	DN40, Cv: 40
Noto				1	51	DN50, Cv: 65
- IFC: Inter	national Fl	ectrotechnic	al Comr	mission	61	DN65, Cv: 95
		5010100011110		11331011	81	DN80, Cv: 125

Note: If chilled/hot water or high temperature water is controlled using the DN65 or DN80 valves, select the high differential pressure type valves, Model VY51_H0061 or Model VY51_H0081.

Options

Item	Model nun	nber		Specificatio	n			
Power transformer	AT72-J1		Primary voltage	100 V AC, 200 V AC, or	220 V AC			
			Secondary voltage	23 V AC				
			Power frequency	50–60 Hz				
Waterproof connector*1	83104346-	003	Applicable wire	Dia. 7–9 mm				
Auxiliary switch* ²	83174063-	101	Number of auxiliary switches	2				
			Max. applied voltage, current	30 V DC, 100 mA* ³ (Inductive load includes inrush current.)				
			Operation range	SWA: variable 0 % (full	y closed) to 100 % (fully open)			
				SWB: variable 0 % (full	y closed) to 100 % (fully open)			
Auxiliary potentiometer*2	83165275-	001	Number of auxiliary potentiometers	1				
			Total resistance	Nominal 1 kΩ				
			Operation range	0 % (fully closed) to 10	0 % (fully open)			
	Max. ap voltage		Max. applied voltage	5 V DC Note: It cannot be connected	ed with Model M904E.			
Valve flange adapter kit*4			Valve Valve size	Major materials				
	83168456-	001	DN15					
		002	DN25	Hot rolled steel	Galvanized			
		003	DN40	(SS400)				
		004	DN50					
		005	DN65					
		006	DN80					
		101	DN15		Non-galvanized			
		102	DN25					
		103	DN40					
		104	DN50					
		105	DN65					
		106	DN80					
Outdoor cover	DY3001A10	17	Material	Stainless steel plate t1.0)			
			Weight	Approx. 550 g				

*1 Required to maintain IP54.

*2 Either the auxiliary switch or the auxiliary potentiometer can be added. Cannot coexist. For details, refer to the user's manual attached to the product.

*3 If the applied current exceeds 100 mA, please contact Azbil Corporation.

*4 It is for replacing Model V5063 or Model V5064 with Model VY51__.

Specifications

• Valve and actuator

Item			S	Specification
Operating conditions	Rated operating	conditions	Ambient	-20–50 °C (when temperature of fluid is 0–150 °C)
			temperature	-20–40 $^\circ\text{C}$ (when temperature of fluid is 150–175 $^\circ\text{C})$
			Ambient humidity	5–95 % RH
			Vibration	4.9 m/s ² (10–150 Hz)
	Transportation/s	storage	Ambient temperature	-20–70 °C
	(in packed state	e)	Ambient humidity	5–95 % RH
			Vibration	19.6 m/s ² (10–150 Hz)
				(D) (D)
Installation location	Indoor use			
	Note: Salt air, cor	rosive gas, flam	mable gas, and	organic solvent must be avoided.
	Outdoor use			
	Note: Salt air, cor	rosive gas, flam	mable gas, and	organic solvent must be avoided. And, use the outdoor cover
Mounting position	Refer to "Install	ation " • "Moun	ting position "	a sunight.
Manual operation	Prohibited			
Insulation resistance	Between termin	als and case	5 MO or more	at 500 V DC
Withstand voltage	Between termin	als and case	500 V AC / 1	min with leak current 5 mA or less
Weight	Model VY51	11	6.6 kg	
5	_K00	12	<u> </u>	
		13		
		14		
		15		
		21	8.6 kg	
		22		
		41	12.0 kg	
		42		
		51	13.5 kg	
		61	18.0 kg	
		81	20.5 kg	
	Model VY51_	61	18.5 kg	
	_H00	81	21.0 kg	

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• Valve

Item			S	pecification					
Type of valve	Two-way valve,	flanged-end o	connection						
Rated pressure	JIS 10K (max. c	perating pres	ssure 1.0 MPa)						
Valve size,					Closed-	off rating			
Cv, Closed-off rating	Model Nu	mber	Valve size	Cv	Chilled/hot water, high temperature water	Steam*			
	VY51K00	11	DN15 (1/2")	1.0	1.0 MPa				
		12	DN15 (1/2")	2.5]				
		13	DN15 (1/2")	6.0]				
		14	DN15 (1/2")	1.6]				
		15	DN15 (1/2")	4.0]				
		21	DN25 (1")	10]				
		22	DN25 (1")	16]				
		41	DN40 (1½")	25]				
		42	DN40 (1½")	40]				
		51	DN50 (2")	65]				
		61	DN65 (2½")	95		0.3 Mpa			
		81	DN80 (3")	125		0.1 MPa			
	VY51H00	61	DN65 (2½")	95	0.7 MPa	1.0 MPa			
		81	DN80 (3")	125	0.4 MPa	0.7 MPa			
End connection	Flanged-end cor Flat face flange Raised face flan	(FF): body ge (RF): body	i 10K) cast iron (FC20 dy stainless stee	0) el (SCS13A)					
Applicable fluid	Chilled/hot water	r, high tempe	rature water, ste	am, brine (gly	/col concentration: 50) % or less)			
Temperature of fluid	0–175 °C								
Flow characteristics	Equal percentag	e characteris	stic						
Rangeability	100:1								
Leakage from valve seat	0.01 % of the rat	ted Cv (max.	0.0006 of Cv fc	or DN15)					
Major materials	Body		Cast iron (FC200) Stainless steel (SCS13A)						
	Plug, stem		Stainless stee	l (equivalent to	o SCS)				
	Seat ring		Heat-resistant	PTFE					
	Gland packing		Inorganic fiber	packing					
	Gasket		Expanded gra	phite sheet					
Color	Body of FC200: Body of SCS13A	gray (equiva \: none	lent to M5B 4/1))					
Attaching actuator	Integrated with the	he valve	-						

*

Indicates the limit of temperature in which the actuator can operate. When the fluid is steam, the max. fluid temperature for the valve is 175 °C, so it is 0.8 MPa or less.

Actuator

Item	Specification							
Power supply	24 V AC ± 15 %, 50/60 Hz							
Power consumption	Nominal 135 Ω feedback potentiometer	13 VA						
	Nominal 135 Ω resistance Input	15 VA						
	4–20 mA DC input							
	2–10 V DC input							
Actuator	Standard or high differential pressure types	Spring return type						
Service life for the spring return operation	30000 times							
Valve travel time	63 ± 5 s (50 Hz) , 53 ± 5 s (60H Return time: 3–40 s (fully open t	z) to full closed)						
Control signals	Nominal 135 Ω feedback potentiometer	Feedback potentiometer: total resistance = nominal 135 Ω Max. applied voltage: 5 V DC						
	Nominal 135 Ω resistance Input							
	4–20 mA DC input	Input impedance: 100 Ω						
	2–10 V DC input	Input impedance: 150 kΩ or more						
2–10 V DC output signal for valve	Output voltage range	2 V DC (fully closed) to 10 V DC (fully open)						
position (applied for the 4–20 mA DC input and 2–10 V DC Input)	Maximum load resistance	10 k Ω or more (max. output current: 1 mA)						
Valve position indication	Indicator: 0 (fully closed) to 100 Can be seen from the) (fully open) forward, backward, or lower position.						
Wiring	Screwed on the terminal block (M3.5) , tightening torque 0.8–1.0 N•m						
	Note: Open an appropriate knockout	hole (dia. 22) located on both sides of the actuator at the worksite.						
Enclosure protection	IEC IP54 (dust-proof, splash-pro	pof)						
Valve position for shipment	Fully closed							
Major materials	Case	Aluminum diecast						
	Top cover, terminal cover	Polycarbonate resin (color: gray (equivalent to DIC-651)						
	Yoke	Steel plate						
	Spring unit case	Aluminum diecast						
	Spring unit cover	Aluminum diecast						
	Spring	Stainless steel						
Surface finishing	Case	None						
	Yoke	Electro-galvanizing (bright chromate finish)						

Dimensions

Model VY51_5_00_ (JIS 10K-FC200)



- *1 Clearance for maintenance.
- *2 For setting the auxiliary switch, make sure to allow a clearance of 300 mm or more.

Figuar 1 Dimensions for Model VY51_5_00_ (JIS 10K-FC200) (mm)

Model number	Valve size	L	L1	Н	H1	φD	φ C	t	φh	Ν				
VY51_5K001_	DN15	108	50	265	75	95	70	16	15	4				
VY51_5K002_	DN25	127	60	280	90	125	90	18	19	4				
VY51_5K004_	DN40	165	82.5	293	103	140	105	20	19	4				
VY51_5K005_	DN50	178	89	297	107	155	120	20	19	4				
VY51_5K006_	DN65	190	90	314	124	175	140	22	19	4				
VY51_5K008_	DN80	203	100	315	125	185	150	22	19	8				

Table 1 Dimension table for Model VY51 5K00 (JIS 10K-FC200) (mm)

Table 2 Dimension	table for Model VY51	_5H00	(JIS	10K-FC200,	high	differential	pressure	type)	(mm)
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Model number	Valve size	L	L1	Н	H1	φ D	φ C	t	φ h	N
VY51_5H006_	DN65	190	90	314	124	175	140	22	19	4
VY51_5H008_	DN80	203	100	315	125	185	150	22	19	8



Model VY51_6_00_ (JIS 10K-SCS13A)

*1 Clearance for maintenance.

*2 For setting the auxiliary switch, make sure to allow a clearance of 300 mm or more.

Figuar 2 Dimensions for Model VY51_6_00_ (JIS 10K-SCS13A) (mm)

Model number	Valve size	L	L1	Н	H1	φ D	φ C	Dia. g	t	φh	N		
VY51_6K001_	DN15	108	50	265	75	95	70	51	12	15	4		
VY51_6K002_	DN25	127	60	280	90	125	90	67	14	19	4		
VY51_6K004_	DN40	165	82.5	293	103	140	105	81	16	19	4		
VY51_6K005_	DN50	178	89	297	107	155	120	96	16	19	4		
VY51_6K006_	DN65	190	90	314	124	175	140	116	18	19	4		
VY51_6K008_	DN80	203	100	315	125	185	150	126	18	19	8		

Table 3 Dimension table for Model VY51 6K00 (JIS 10K-SCS13A) (mm)

Table 4 Dimension table for Model VY51_6H00_ (JIS 10K-SCS13A, high differential pressure type) (mm)

Model number	Valve size	L	L1	Н	H1	φ D	φ C	φ g	t	φh	Ν
VY51_6H006_	DN65	190	90	314	124	175	140	116	18	19	4
VY51_6H008_	DN80	203	100	315	125	185	150	126	18	19	8

Parts Identification





Installation

▲ WARNING		
0	When handling or transporting any heavy product (more than 18 kg), carefully move the product with a handtruck or the like, or with 2 or more people. Careless lifting or accidental dropping of the product may result in injury or product damage.	
0	Before removing the actuator, fully close the valve. If you try to remove the actuator without fully closing the valve, the actuator may suddenly rotate and cause an injury.	
A CAUTION		
\oslash	Do not freeze this product. Doing so may damage the valve body and cause leakage.	
0	When piping this product, be sure there is no foreign matter in the pipes. If foreign matter remains in the pipes, the product may break down.	
0	Install, wire, and use this product under the conditions specified by this manual. Failure to do so may cause fire or device failure.	
	Use full face gaskets for flat face flanges. Failure to do so may damage the flanges or cause leakage outside of the valve.	

Precautions for installation

Observe the following cautions in order to avoid failure of this product.

- Do not strike or jar this product.
- Be sure there is no foreign matter in the pipes. Observe the following instructions to remove foreign matter.
 - Install a strainer on the upstream side of the product.

For chilled/hot water: 40 or more mesh For steam: 80 or more mesh

- If the strainer cannot be installed just before the inlet of each valve, install it on the pipe diverting sections for each piping group.
- Do not install this product near a steam coil, hotwater coil, etc.
 High-temperature radiant heat may cause failure of
- Avoid connecting the product to piping where water hammer may occur or slag, etc. easily collects.

IMPORTANT

• Position the pipes so that drainage does not accumulate next to the valve.

If there is remaining drainage, the valve or pipes may be damaged by steam hammer or corrosion.

Install a trap so that drainage does not accumulate or use a valve made of stainless steel with high erosion and corrosion resistance (JIS SCS13A).

• When the product is used for steam humidifying, install a valve interlocking with air-conditioning unit on the inflow side in case the product gets damaged.

In addition, observe the following cautions.

- Install a bypass pipe and gate valves on the inflow, outflow, and bypass sides.
- Install the product so that maintenance and inspection can be done easily.
 Refer to "Dimensions."
- When installing the product in the ceiling, provide a trapdoor within 50 cm around the valve. And, place a drain pan under the valve.

Mounting position

Install the product so that fluid flows in the direction pointed by the arrow on the body. It can be mounted in any position ranging from upright to sideways (90° tilted).

Note: If the product is installed outdoors, place it in upright position.



Figuar 4 Correct mounting





Figuar 5 Incorrect mounting

Piping

 \mathbf{T}

Ω

▲ CAUTION

When installing this product, hold it in the proper position and securely fasten it to the pipes.

Excessive tightening or improper installation position may damage the valve.

- (1) Check that the model number of the product is what you ordered. The model number is shown on the label attached on the yoke.
- (2) Install the valve so that fluid flows in the direction pointed by the arrow on the valve body. Refer to • "Mounting position."
 - When piping, do not apply too much sealing material, such as solidifying liquid and tape, to the pipe connection sections.
 - Do not allow chippings, sealing material, etc. to get into the pipes.

The foreign matter, such as chippings, seal material for screwing the pipes, may be caught in, resulting damages on the valve seat and the valve may not be fully closed.

(3) Fully open the valve and flush the pipes at the maximum flow rate. When fluid flows for the first time, it is to clean out the foreign matter and refuse in the pipes.

The valve is set to fully closed when it is shipped from the factory.

▲ CAUTION

After installation, make sure no fluid leaks from the valve-pipe connections. Improper piping may cause fluid leakage outside of the valve.

Do not put a load or weight on this product. Doing so may damage the product.

Heat insulation

- Apply heat insulation in the area illustrated by [____] in Fig. 6.
- If the heat insulation material is placed above the yoke, the indicator may be hidden from sight or be deformed by being entangled with the insulation material.



Factory preset position

Actuator shaft: fully closed Pointer: completely turned counterclockwise



Figuar 7 Pointer position for shipment

Wiring

▲ CAUTION		
0	Provide a circuit protector (e.g., a fuse or circuit breaker) for the power source. Failure to do so may cause a short circuit leading to fire or device failure.	
	Install, wire, and use this product under the conditions specified by this manual. Failure to do so may cause fire or device failure.	
0	Installation and wiring of the actuator must be performed by personnel qualified to do instrumentation and electrical work. Mistakes in installation or wiring may cause fire or electric shock.	
0	Before wiring, be sure to turn off the power to this product. Failure to do so may result in electric shock or device failure.	
	All wiring must comply with applicable codes and ordinances. Otherwise there is a danger of fire.	
0	Use crimp terminals with insulation for connections to the product terminals. Failure to do so may cause short circuit leading to fire or device failure.	
0	Tighten the terminal screws with the specified torque. Insufficient tightening of the terminal screws may cause fire or overheating.	

IMPORTANT

• This product is designed for 24 V AC power supply voltage.

Do not apply power supply voltage other than 24 V AC.

• For the 2-10 V DC input type and 4-20 mA input type, check the polarity of the power supply and 2-10 V DC feedback signal, and then correctly wire the product.

Incorrect wiring may result in PCB (print circuit board) burnout.

How to maintain IP54 (dust-proof, splash-proof)

In order to maintain IP54 performance, use a waterproof connector or a water-resistant plica tube when the product is used in high humidity environment or outdoor.

- Be sure to completely close the terminal cover and top cover.
- Apply a waterproofing treatment for the knockout hole.
- For cable connection, use the waterproof connector (to be ordered separately).
- For conduit connection, use the waterproof plica tubes etc.

• Control signals type

The type of control signals is printed on the actuator label and the wiring diagram label as shown below.

F.B. Pot	: Nominal 135 Ω feedback potentiometer
	(F motor)

135 Ω	: Nominal 135 Ω resistance input (E motor)
4–20 mA	: 4–20 mA DC input
2–10V	: 2–10 V DC Input

Wiring procedure

 Select a knockout hole according to the wire outlet direction, and open a knockout hole. Two knockout holes are provided on the bilateral sides of the actuator. The knockout holes can be easily opened by lightly knocking the hole using a screwdriver.



IMPORTANT

- Do not leave pieces of metal (generated by making the knockout hole) inside the actuator.
- (2) Unscrew the 3 setscrews (M4 x 10) on the terminal cover to remove the cover.



(3) Correctly connect the wires to the terminals with the M3.5 screw terminal screws.
 Do not apply 24 V AC to terminals 4 to 7.
 Note: Correctly connect the wires referring to Fig. 8 to Fig. 12, "Terminals Connection", Fig. 13 to Fig. 25, "Wiring Examples" and "Advanced Wiring Examples."

(4) Mount the terminal cover and attach it with the setscrews.



Terminals Connection

Nominal 135 Ω feedback potentiometer

(Model VY511_K00_ _, Model VY511_H00_ _)



Note: The controller that reads the voltage between terminals 4 and 6 as a feedback signal is recommended.

Figuar 8

Recommended controller circuit



Note: If a third-party's controller is used combining with the product, the controller in above is to be used.

[____]: Recommended controller circuit

E : Voltage supplied by the controller

 \bigcirc : Voltage between 4 and 6.

Figuar 9

Nominal 135 Ω resistance input

(Model VY512_K00_ _, Model VY512_H00_ _)



• 4-20 mA DC input

(Model VY513_K00_ _, Model VY513_H00_ _)



Note: The terminal 2 (power), terminal 5 (4–20 mA DC input), and terminal 7 (2–10 V DC feedback signal) are internally connected.

Figuar 11

• 2–10 V DC input

(Model VY514_K00_ _, Model VY514_H00_ _)



Note: The terminal 2 (power), terminal 5 (2–10 V DC input), and terminal 7 (2–10 V DC feedback signal) are internally connected.

Figuar 12

Wiring Examples

Nominal 135 Ω feedback potentiometer

(Model VY511)



Figuar 13 Connection to Infilex GC

Nominal 135 Ω resistance Input



Figuar 14 Connection to Neostat

4–20 mA DC input



- *1 The terminal 2 (power), terminal 5 (4-20 mA DC input), and terminal 7 (2-10 V DC feedback signal) are internally connected.
- *2 Input impedance of 4-20 mA DC input of the actuator is 100 Ω .

4-20 mA DC input is not isolated. Install the power transformer separately.

Figuar 15 Connection to R-series

• 2–10 V DC input



- * Terminals 2, 5, and 7 are internally connected. Input impedance of the 2-10 V DC input for the actuator is 150 kΩ or more.
- Note: Do not implement a daisy chain wiring passing through the actuator's power terminals.

Figuar 16 Connection to Infilex AC

Advanced Wiring Examples

Nominal 135 Ω resistance Input

(Model VY512_)

Minimum opening setting



In addition to the proportional controller, by adding the setting device of 135 Ω output, the minimum opening of the actuator can be set within the range of 0 to 50 % (approximately).

- * Connect between B and B with a jumper.
- Note: In an abnormal condition (such as disconnection in the actuator, an abnormal input signal, failure of the feedback potentiometer due to its product service life), the minimum opening position cannot be maintained. Avoid instrumentation that may cause secondary damage in case of abnormality. Figuar 17

Using relay, interlock



Summer-winter changeover



- *1 Directly wire between $\ensuremath{\mathbb{R}}$ and $\ensuremath{\mathbb{R}}$.
- *2 The current among W, B, and R is 5 mA or more. A relay equivalent to Model HH54P of Fuji Electric Co. can be used

Figuar 19

• 4–20 mA DC input

(Model VY513_)

Precautions

• Power transformer is shared

If a power transformer is shared by two products, connect the terminal 1 of each actuator to the transformer with the same polarity. Connect the terminal 2 in the same way.

It the terminals are connected with different polarities, the product may break down (see Fig. 21).

• Control signals are shared for 4–20 mA DC input The 4–20 mA DC input signals of this product are not isolated from the power.

And, the input impedance of 4–20 mA DC signals is 100 Ω . The relations among the input impedance of the product, the output load resistance of the controller, and the output load resistance and input impedance of an isolator (if necessary) must meet the following formula. Applicable load resistance > Total of input impedance

If two products are operated by one controller, configure the system referring to Fig. 22 for two individual transformers, Fig. 20 for a shared transformer. To share a power transformer, install an isolator to the 4–20 mA DC input terminals of the second product. Otherwise, the product will malfunction.

Input signals and power are shared



- *1 Provide an isolator for the controller that is not internally isolated.
- *2 Terminals 2, 5, and 7 are internally connected.
- *3 Refer to notes under "Power transformer is shared."

Power is shared



- *1 Provide an isolator for the controller that is not internally isolated.
- *2 Terminals 2, 5, and 7 are internally connected.

Figuar 21

Input signals are shared



- *1 Provide an isolator for the controller not internally isolated.
- *2 Terminals 2, 5, and 7 are internally connected.
- *3 Provide an isolator if no isolator is provided to the 4–20 mA DC input of the first actuator AND the applicable load resistance of controller is less than 200 Ω .

• 2–10 V DC input

(Model VY514_)

Precautions

• Power transformer is shared

If a power transformer is shared by two products, connect the terminal 1 of each actuator to the transformer with the same polarity. Connect the terminal 2 in the same way.

It the terminals are connected with different polarities, the product may break down (see Fig. 24).

Input signals and power are shared



- *1 Provide an isolator for the controller that is not internally isolated.
- *2 Terminals 2, 5, and 7 are internally connected.
- *3 Refer to notes under "Power transformer is shared."

Figuar 23

Power is shared



- *1 Provide an isolator for the controller that is not internally isolated.
- *2 Terminals 2, 5, and 7 are internally connected.
- *3 Refer to notes under "Power transformer is shared." Figuar 24

Input signals are shared



- *1 Provide an isolator for the controller that is not internally isolated.
- *2 Terminals 2, 5, and 7 are internally connected.

Figuar 25

Maintenance

 Before removing the actuator, fully close the valve. If you try to remove the actuator without fully closing the valve, the actuator may suddenly rotate and cause an injury. Do not disassemble the spring unit. The spring may fly out of the unit and cause an injury. CAUTION Do not put a load or weight on this product. Doing so may damage the product. Before doing maintenance, be sure to turn off the power to this product. Failure to do so may result in electric shock or device failure. After maintenance, be sure to reattach the terminal cover. Failure to do so may result in electric shock. Do not carelessly touch this product when it is used to control hot water. 		▲ WARNING
 Do not disassemble the spring unit. The spring may fly out of the unit and cause an injury. CAUTION Do not put a load or weight on this product. Doing so may damage the product. Before doing maintenance, be sure to turn off the power to this product. Failure to do so may result in electric shock or device failure. After maintenance, be sure to reattach the terminal cover. Failure to do so may result in electric shock. Do not carelessly touch this product when it is used to control hot water. 	0	Before removing the actuator, fully close the valve. If you try to remove the actuator without fully closing the valve, the actuator may suddenly rotate and cause an injury.
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 After maintenance, be sure to reattach the terminal cover. Failure to do so may result in electric shock. Do not carelessly touch this product when it is used to control hot water. 	0	Before doing maintenance, be sure to turn off the power to this product. Failure to do so may result in electric shock or device failure.
Do not carelessly touch this product when it is used to control hot water.	0	After maintenance, be sure to reattach the terminal cover. Failure to do so may result in electric shock.
Doing so may result in burns, because the product reaches a high temperature.	8	Do not carelessly touch this product when it is used to control hot water. Doing so may result in burns, because the product reaches a high temperature.

- After piping the product, if it is not operated for a long period, execute valve open and close operations once a month or so.
- Execute maintenance according to table 5.
- Once every six months or so, visually check that there is no leakage of fluid to the outside of the valve and the actuator operates smoothly.

if a trouble occurs as described in Table 6, take appropriate measures according to the symptom. Although the measures are taken, if the trouble cannot be recovered, please contact Azbil Corporation.

Item	Inspection cycle	Inspection method	
Visual check	6 months	There is no leakage from the grand and flange.	
		Loose bolts.	
		• There is no damage on the valve and actuator.	
Operation status	6 months	• The valve is smoothly opened or closed.	
		Check that no abnormal sound or vibration is observed.	
Daily inspection	Any time	 Check that there is no leakage of fluid to the outside of the valve. 	
		 Check that no abnormal sound or vibration is observed. 	
		• The valve is smoothly opened or closed.	
		Check that there is no hunting observed with the valve.	

Table 5	Inspection items and inspection method
	moposition norms and moposition motion

Abnormal phenomenon	Where to inspect	Measure
Leakage from the flange	Loose flange bolts	Retighten the flange bolts.
	Gasket on the flange. Misaligned pipes	Replace the gasket. Do piping again.
Leakage from the gland		Contact Azbil Corporation
Leakage from the top lid joint.	Loose bolts	Retighten the bolts.
The valve is not smoothly opened or	Check that the power line and the input signal	Check the power supply voltage and the con-
closed.	are correctly fed.	troller.
The valve stops halfway.	Loose terminals	Retighten the terminals.
The valve does not move.	Check that wires are firmly connected, no dis-	Check the wirings.
	connected wire.	
Leakage is observed when the valve is fully closed.	Pointer position when the valve is fully closed	Fully close the valve.
Abnormal sound or vibration is ob-	Check that level of pressure at the primary is	Adjust the mounting conditions.
served.	adequate. Check the level of differential pres-	
	sure.	
The auxiliary switch does not work.	Check the conditions of the auxiliary switch	Do settings again.
	cam.	Retighten the terminals.
	Loose terminals	Check the wirings.
	Check that wires are firmly connected, no dis-	
	connected wire.	
The auxiliary potentiometer does not	Resistance value	Check the resistance. (1 k Ω)
work.	Loose terminals	Retighten the terminals.
	Check that wires are firmly connected, no dis-	Check the wirings.
	connected wire.	
Valve hunting	Level of pressure and differential pressure at	Adjust the mounting conditions.
	the secondary	Adjust the settings of control parameter such
It takes shorter time to return the value	Stability of control	as PI.
(from fully open to fully closed)	Check winnig for the braking motor.	Contact Azbii Corporation.
It takes longer time to return the valve	Check the operation torque of the valve	Contact Azbil Corporation
(from fully open to fully closed)		Contact Azon Corporation.
Valve does not return	l I	
Valve is not fully closed by the motor-		Contact Azbil Corporation
ized operation.	l I	
Mismatch between the input signal and		If the input specification is voltage or current.
the feedback signal in the voltage/cur-	l I	the valve moves from 0 % to 100 % corre-
rent input specifications	l I	sponding to the input signal from 10 % to 90
· ·	l I	% in order to fully close the valve.
		Therefore, the input signal and the feedback
		signal do not match, but it is not abnormal.

Table 6 Troubleshooting

Disposal

Dispose of this product as industrial waste in accordance with your local tions. Do not reuse all or any part of the product.

C C This product complies with the following harmonised standards of the Electromagnetic Compatibility Directive (EMCD).

EMCD: EN 61000-6-2

EN 55011 Class A, Group 1

* ACTIVAL is a trademark of Azbil Corporation.
 * Infilex is a trademark of Azbil Corporation.

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