

ACTIVAL™

Motorized Two-Way Valve with Flanged-End Connection (Spring Return Type Actuator)

<4-20 mA DC Input with 4-20 mA DC Feedback Output>

(JIS 10K-FC200, -SCS13A)

General

ACTIVAL Model VY519XH/VY519XK is a series of motorized two-way valves with flanged-end connection. The valve and actuator are integrated in a single unit.

Valve size ranges from DN15 (1/2") to DN80 (3"), and valve body rating corresponds to JIS 10K.

The actuator has a reversible synchronous motor, which operates at a low voltage of 24 V AC. Since the actuator fully closes the valve in case of power failure, it is suitable for failsafe application.

4-20 mA DC input control signal provides proportional control in combination with a PLC (e.g., Model R35/R36).

* Notes

JIS: Japanese Industrial Standards
PLC: Programmable Logic Controller



Features

- Compact and lightweight:
Rotary motor actualizes small body and light weight.
- Valve and actuator integrated in a single unit:
Pre-assembled body requires no adjustment.
- Valve for water/steam control applicable to high differential pressure, large Cv value, high rangeability, and low leakage.
- Durable actuator with low power consumption.
- Equal percentage flow characteristics.
- 4-20 mA DC output available for position feedback.
- Open/close changeover for input signal failure:
Actuator fully opens/closes valve in case that the control signal is not input to the actuator. (Default: Fully open)
- Direction changeover of control action:
Open/close action by 4-20 mA DC input signal is reversely controllable.
Normal action 4 mA: 0 % to 20 mA: 100 %
Reverse action 20 mA: 0 % to 4 mA: 100 %
(Default: Normal action)
- Adjustable dead band*:
Dead band width can be narrowed to more precisely operate valve actuator.
* Actuator is not operated by input signal changed less than a certain amount. This amount of change is called dead band.
- Spring return actuator:
Actuator automatically closes the valve in 0 % position in case that the power is down.

IMPORTANT:

- The service life of ACTIVAL operated with small dead band can be shortened since the ACTIVAL operates more frequently with small dead band than with normal dead band.
- Use shielded cable for the ACTIVAL with small dead band. Noise may affect the signal transmission causing operation error, otherwise.
- To control ACTIVAL with a third-party controller, please consult with Azbil Corporation's sales personnel.

Safety Instructions

Please read instructions carefully and use the product as specified in this manual. Be sure to keep this manual near by for ready reference.

Usage Restrictions

This product is targeted for general air conditioning. Do not use this product in a situation where human life may be affected. If this product is used in a clean room or a place where reliability or control accuracy is particularly required, please contact Azbil Corporation's sales representative. Azbil Corporation will not bear any responsibility for the results produced by the operators.

WARNING



- This product weighs 18 kg or over (depending on the models). To prevent hazardous accident and severe injury, move or carry the product with enough manpower or using a vehicle.



- Do not disassemble the product. Disassembly may result in electrical shock or equipment damage.

CAUTION

(1/2)



- Installation and wiring must be performed by qualified personnel in accordance with all applicable safety standards.



- Disconnect power from ACTIVAL before performing any wiring, maintenance (installation), and setting the selector switches to prevent equipment damage.



- All wiring must comply with local codes of indoor wiring and electric installation rules.



- Use crimp terminal lugs with insulation for electric wires to be connected to the screw terminals.



- Make sure all the wires are tightly connected to the screw terminals. Loose connection may cause fire or heat generation.



- Always close the top cover and the terminal cover except when setting the selector switches and connecting/disconnecting wires.



- Install the ACTIVAL in the position as specified in this manual. Excessively tight connection of the valve to a pipe and improper installation position may cause valve damage.



- Do not install the ACTIVAL in a location close to a steam coil or a hot-water coil. High temperature radiation may result in an actuator malfunction.



- After installation, make sure no fluid leaks from the connecting parts of valve and pipes. Incorrect piping may cause fluid leakage.



- Use full gasket for the valve with flat face flange. Otherwise, the valve may get damaged or fluid leakage may occur.



- This product is not overcurrent-protected inside. Provide an overcurrent protective device such as fuse, breaker, etc. in a building (or in a control panel cabinet) where the product is installed.



- Do not allow any foreign substance inside the piping. Flush the piping so that no foreign substance remains. Attach a strainer (with 80 or more meshes recommended) in a pipe on the inflow side of the ACTIVAL to prevent equipment damage.



- This product must be operated within its rated operating ranges specified in this manual. Failure to comply will cause equipment damage.



- This product must be operated under the operating conditions (power, temperature, humidity, vibration, shock, installation position, atmospheric condition, etc) specified in this manual to prevent equipment damage.



- Avoid using the ACTIVAL (actuator, valve, and other components) in a corrosive gas including oxide gas and explosive gas.



- Set the selector switches using a pen nib or fingers. Do not use a tool such as a screwdriver. Such a tool can damage the selector switches or the PCB.



- To operate the ACTIVAL with small dead band, provide shielded cable for input/output signal lines and power line. Unshielded cable can cause error due to noise.



- Operate the ACTIVAL within the service life, and avoid application that keeps product operating cycle excessively frequent so as not to shorten its service life.



- Do not leave the controlled fluid frozen to prevent equipment damage or fluid leakage.








- Do not put heavy load on the actuator.



 CAUTION

(2/2)

-  • Avoid touching the moving parts of ACTIVAL in operation. Careless touch may cause personal injury.
-  • Do not disassemble the spring unit of the actuator. The spring may rotate too fast or jump out of the actuator due to disassembly, resulting in personal injury.
-  • Do not detach the actuator from the valve in open position.
-  • Avoid touching the installed ACTIVAL (valve body, yoke, joint). When being used to control hot water, it reaches high temperature and may cause burn injury.
-  • Dispose of this product as an industrial waste in accordance with your local regulations. Do not reuse all or part of this product.

Model Numbers

Model VY519XK00XX/VY519XH00XX is the model for the valve and actuator integrated into a single unit.

The model number label is attached to the yoke. The 4-20 mA control signal is indicated on the actuator label and on the wiring diagram.

Base model number	Actuator/valve		Actuator		Valve	Description	
	Control signal	Rating/material	Type	—	Nominal size/Cv		
VY51	9					Motorized two-way valve with flanged-end connection	
						4 mA DC to 20 mA DC input with 4 mA DC to 20 mA DC feedback output	
		5					JIS 10K / JIS FC200 [for 0 °C to 175 °C steam]
		6					JIS 10K / JIS SCS13A [for 0 °C to 175 °C steam]
				K			IEC IP54 protected and standard torque type spring return actuator with terminal block (Mountable valve sizes: DN15 to DN80)
				H			IEC IP54 protected and standard torque type spring return actuator with terminal block for high differential pressure application (Mountable valve sizes: DN15 to DN80)
					00		—
						11	DN15 (1/2") / 1.0 in Cv value
						12	DN15 (1/2") / 2.5 in Cv value
						13	DN15 (1/2") / 6.0 in Cv value
						14	DN15 (1/2") / 1.6 in Cv value
						15	DN15 (1/2") / 4.0 in Cv value
						21	DN25 (1") / 10 in Cv value
						22	DN25 (1") / 16 in Cv value
						41	DN40 (1 1/2") / 25 in Cv value
						42	DN40 (1 1/2") / 40 in Cv value
						51	DN50 (2") / 65 in Cv value
					61	DN65 (2 1/2") / 95 in Cv value	
					81	DN80 (3") / 125 in Cv value	

Specifications

For weight, refer to the table shown in the section **Dimensions**.

Valve specifications

Item	Specification			
Model	Two-way valve with flanged-end connection			
Body pressure rating	JIS 10K (Max. pressure: 1.0 MPa)			
Size, Cv, Close-off ratings	Model number	Nominal size	Cv	Close-off ratings
Note: Close-off ratings of the actuator in combination are shown on the right. Actual close-off rating required for the valve controlling 175 °C steam is 0.8 MPa.	VY519XK0011	DN15 (1/2")	1.0	1.0 MPa
	VY519XK0012	DN15 (1/2")	2.5	1.0 MPa
	VY519XK0013	DN15 (1/2")	6.0	1.0 MPa
	VY519XK0014	DN15 (1/2")	1.6	1.0 MPa
	VY519XK0015	DN15 (1/2")	4.0	1.0 MPa
	VY519XK0021	DN25 (1")	10	1.0 MPa
	VY519XK0022	DN25 (1")	16	1.0 MPa
	VY519XK0041	DN40 (1 1/2")	25	1.0 MPa
	VY519XK0042	DN40 (1 1/2")	40	1.0 MPa
	VY519XK0051	DN50 (2")	65	1.0 MPa
	VY519XK0061	DN65 (2 1/2")	95	0.3 MPa
	VY519XK0081	DN80 (3")	125	0.1 MPa
	VY519XH0061	DN65 (2 1/2")	95	1.0 MPa
	VY519XH0081	DN80 (3")	125	0.7 MPa
Materials	Body	Gray cast iron (JIS FC200) for flat face (FF) type Stainless steel (JIS SCS13A) for large raised face (RF) type		
	Plug and stem	Stainless steel (equivalent to JIS SCS)		
	Seat ring	Heat-resistant PTFE		
	Gland packing	Inorganic fiber		
	Gasket	Non-asbestos joint sheet		
End connection	Flanged-end connection Models VY5195K and VY5195H (JIS FC200): Flat face (FF) Models VY5196K and VY5196H (JIS SCS13A): Large raised face (RF)			
Allowable fluid temperature	0 °C to 175 °C			
Flow characteristics	Equal percentage			
Rangeability	100 : 1			
Seat leakage	0.01 % or less of rated Cv value (0.0006 Cv or less for DN15 model)			
Paint	Body of FF type (JIS FC200): Gray Body of RF type (JIS SCS13A): Unpainted			
Applicable fluid	Steam			
Installation orientation	Installable in any position ranging from upright to sideways (90° tilted) *Always install in upright position outdoors.			
Actuator to be combined	Integrated with the valve			

Actuator specifications

(1/2)

Item	Specification
Actuator type	Spring return actuator for standard and high differential pressure application
Power supply	24 V AC ± 15 %, 50 Hz/60 Hz
Applicable valve size	DN15 to DN80 of standard torque type
Power consumption	16 VA
Timing	63 ± 5 sec (50 Hz) / 53 ± 5 sec (60 Hz) Return time: 3 to 40 seconds (Fully open → fully close operation)
Control signal input	4 mA DC to 20 mA DC input (Input impedance: 100 Ω)
Feedback signal output	Range: 4 mA DC (0 % position) to 20 mA DC (100 % position) Max. load resistance: 500 Ω

Item	Specification		
		Rated operating conditions	Transport storage conditions*2
Environmental conditions	Ambient temperature*1	-20 °C to 50 °C (Fluid temperature 0 °C to 150 °C)	-20 °C to 70 °C
	Ambient humidity	5 %RH to 95 %RH	
	Vibration	4.9 m/s ² (10 Hz to 150 Hz)	19.6 m/s ² (10 Hz to 150 Hz)
	Notes:	*1 Do not allow the fluid to freeze. *2 The actuator shall be packed during transport.	
Materials	Case	Aluminum alloy casting	
	Top cover, terminal cover	Plastic (polycarbonate resin) (Color: gray)	
	Yoke	Steel plate	
	Case of the spring unit	Aluminum alloy casting	
	Cover of the spring unit	Aluminum alloy casting	
	Spring	Stainless steel	
Surface finishing	Case	None	
	Yoke	Electro-galvanizing (Bright chromate finish)	
Installation locations	Indoor / outdoor (keep away from direct sunlight.)		
Valve position indication	Pointer located at the bottom of the actuator shows the position by pointing at the value of the scale (0: close to 100: open) on front, rear, and bottom sides.		
Manual operation	Not available.		
Wires connection	M3.5 screw terminal connection		
Enclosure rating	IEC IP54 (dust-proof and splash-proof)		
Insulation resistance	Between terminal and case: 5 MΩ or higher at 500 V DC		
Dielectric strength	Between terminal and case: 500 V AC/min with 1 mA or less leakage current		
Installation orientation	Installable in any position ranging from upright to sideways (90° tilted) *Always install in upright position outdoors.		
Position for shipment	100 % (fully open)		
Service life of spring return operation	30,000 operations		

Options

For options, separate order is required.

Item	Specification		
Seal connector (Part No. 83104346-003)	Applicable wire size: φ7 mm to φ9 mm (Seal connector is necessary for IEC IP54 protection.)		
Auxiliary switches*1 (Part No. 83165274-001)	Number of auxiliary switches: 2 (SW A and SW B) Maximum applied voltage/current: 30 V DC / 3 A DC Actuating position SW A: Adjustable between 0 % (fully closed) to 100 % (fully open) SW B: Adjustable between 0 % (fully closed) to 100 % (fully open)		
Auxiliary potentiometer*1 (Part No. 83165275-001)	Number of auxiliary potentiometer: 1 Overall resistance: Nominal 1 kΩ Operating position: 0 % (fully closed) to 100 % (fully open) Max. applied voltage: 5 V DC		
Valve flange adapter kit (for replacing Model V5063/V5064 with Model VY51XX)	Hot-rolled steel (JIS*2 SS400), electro-galvanized/not electro-galvanized		
		Electro-galvanized	Not electro-galvanized
	Part No. 83168456-001	Part No. 83168456-101	DN15
	Part No. 83168456-002	Part No. 83168456-102	DN25
	Part No. 83168456-003	Part No. 83168456-103	DN40
	Part No. 83168456-004	Part No. 83168456-104	DN50
	Part No. 83168456-005	Part No. 83168456-105	DN65
Part No. 83168456-006	Part No. 83168456-106	DN80	

Notes:

*1 Either of an auxiliary switch or an auxiliary potentiometer can be added, but not both.

*2 JIS: Japanese Industrial Standards

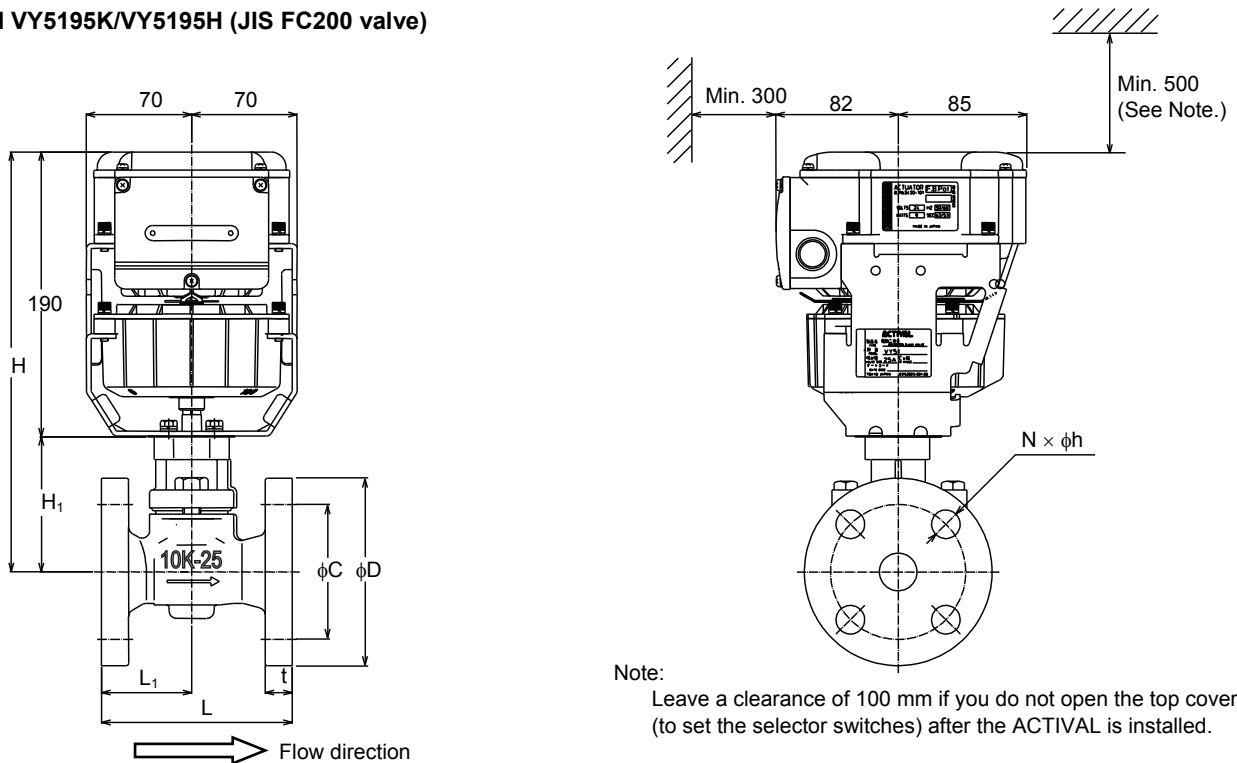
CE Marking Conformity

This product complies with the following Electromagnetic Compatibility (EMC).

EMC : EN61000-6-2, EN55011 Class A

Dimensions

Model VY5195K/VY5195H (JIS FC200 valve)



Note:
Leave a clearance of 100 mm if you do not open the top cover (to set the selector switches) after the ACTIVAL is installed.

Model VY5195K00XX

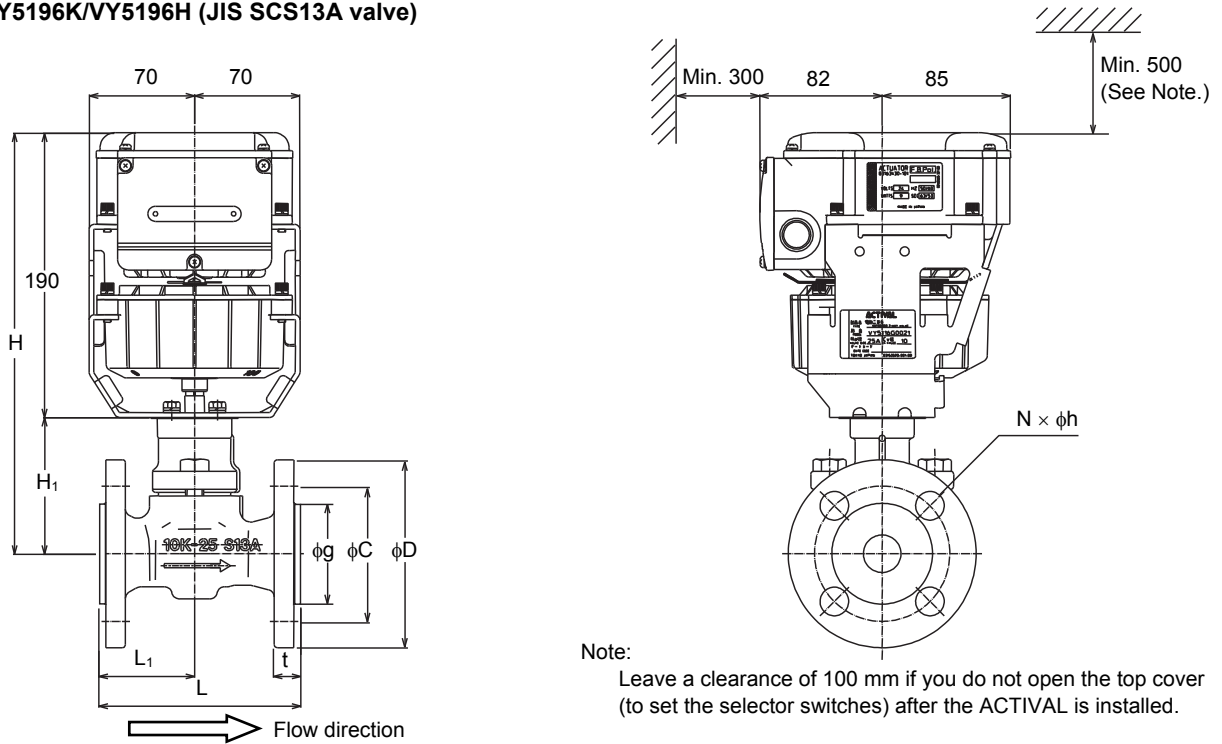
Valve size (DN)	H	H ₁	L	L ₁	t	φC	φD	φh	N	Weight (kg)
15	265	75	108	50	16	70	95	15	4	6.6
25	280	90	127	60	18	90	125	19	4	8.6
40	293	103	165	82.5	20	105	140	19	4	12.0
50	297	107	178	89	20	120	155	19	4	13.5
65	314	124	190	90	22	140	175	19	4	18.0
80	315	125	203	100	22	150	185	19	8	20.5

Model VY5195H00XX

Valve size (DN)	H	H ₁	L	L ₁	t	φC	φD	φh	N	Weight (kg)
65	314	124	190	90	22	140	175	19	4	18.5
80	315	125	203	100	22	150	185	19	8	21.0

Figure 1. Dimensions and maintenance clearance (mm): Model VY5195K/VY5195H

Model VY5196K/VY5196H (JIS SCS13A valve)



Model VY5196K

Valve size (DN)	H	H ₁	L	L ₁	t	φg	φC	φD	φh	N	Weight (kg)
15	265	75	108	50	12	51	70	95	15	4	6.6
25	280	90	127	60	14	67	90	125	19	4	8.6
40	293	103	165	82.5	16	81	105	140	19	4	12.0
50	297	107	178	89	16	96	120	155	19	4	13.5
65	314	124	190	90	18	116	140	175	19	4	18.0
80	315	125	203	100	18	126	150	185	19	8	20.5

Model VY5196H

Valve size (DN)	H	H ₁	L	L ₁	t	φC	φD	φh	N	Weight (kg)
65	314	124	190	90	18	140	175	19	4	18.5
80	315	125	203	100	18	150	185	19	8	21.0

Figure 2. Dimensions and maintenance clearance (mm): Model VY5196K/VY5196H

Parts Identification

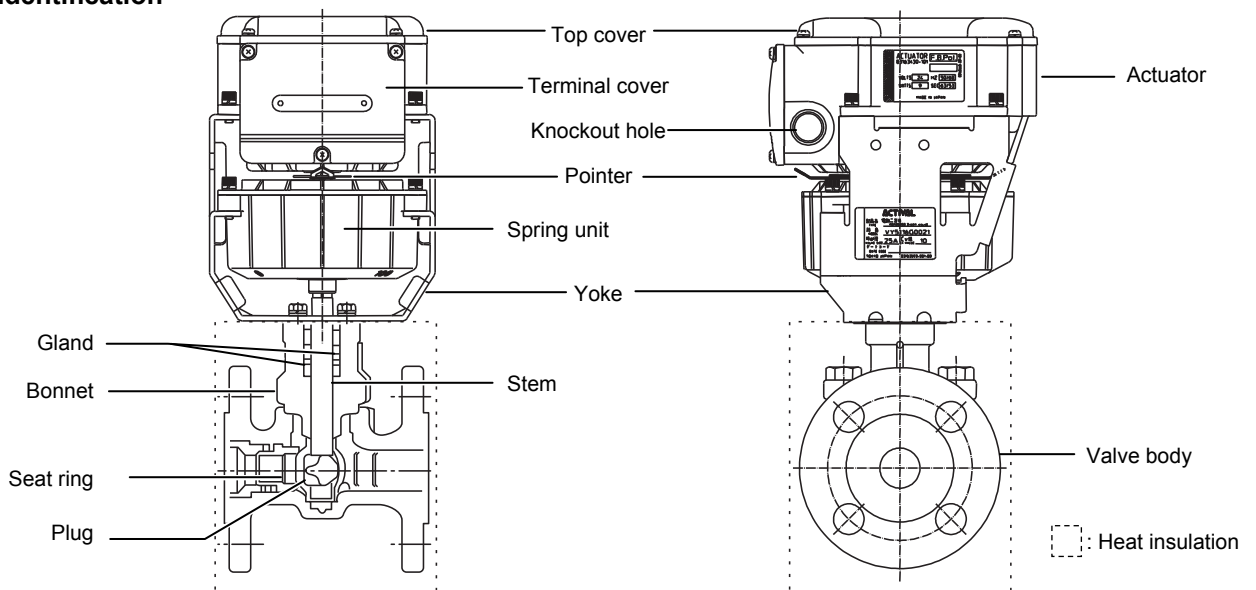


Figure 3. Parts identification

Setting

On the PCB (printed circuit board) of the actuator, the selector switches are provided.

CAUTION	
	• Disconnect power from ACTIVAL before performing any wiring, maintenance (installation), and setting the selector switches to prevent equipment damage.
	• Set the selector switches using a pen nib or fingers. Do not use a tool such as a screwdriver. Such a tool can damage the selector switches or the PCB.
	• Always close the top cover and the terminal cover except when setting the selector switches and connecting/disconnecting wires.
	• To operate the ACTIVAL with small dead band, provide shielded cable for input/output signal lines and the p9power line. Unshielded cable can cause error due to noise.

<p>IMPORTANT:</p> <p>The service life of ACTIVAL operated with small dead band can be shortened since the ACTIVAL operates more frequently with small dead band than with normal dead band.</p>
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Identification of the selector switches

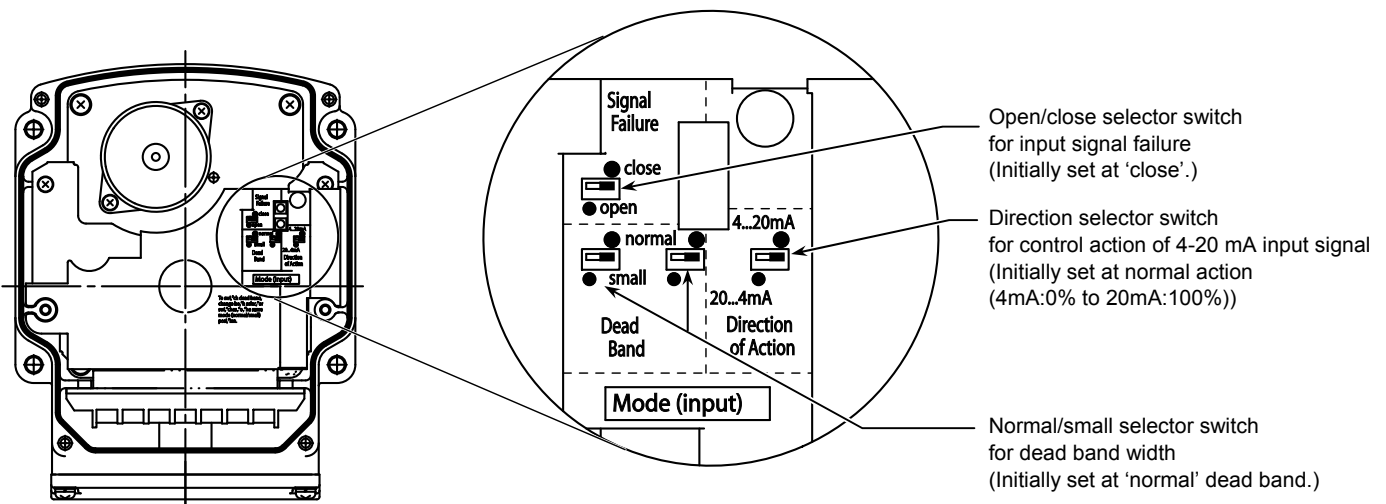


Figure 4. Selector switches

Open/close selector switch for input signal failure:

If no control signal is input, the actuator automatically closes (0 %) or opens (100 %) the valve by setting the selector switch at 'open' (100 %) or 'close' (0 %).

Direction selector switch for control action of 4-20 mA input signal:

Direction of control action by 4-20 mA DC input signal can be reversely switched.

Normal action: 4 mA for 0 % to 20 mA for 100 %

Reverse action: 20 mA for 0 % to 4 mA for 100 %

Normal/small selector switch for dead band width:

To more precisely operate the valve, smaller dead band (than the normal) of the control signal input can be set. Two selector switches are provided for the normal/small dead band width. Always set the both switches at the same mode ('normal' or 'small').

Installation

Precautions for installation

⚠ CAUTION

- ❗ • Disconnect power from ACTIVAL before performing any wiring, maintenance (installation), and setting the selector switches to prevent equipment damage.
- ❗ • Install the ACTIVAL in the position as specified in this manual. Excessively tight connection of piping and improper installation position may damage the valve.
- ❗ • After piping installation, make sure no fluid leaks from the connecting parts. Incorrect piping may cause fluid leakage.
- ❗ • Do not allow any foreign substance inside the piping. Flush the piping so that no foreign substance remains. Foreign substance may damage the valve.

- ACTIVAL Model VY519XK/VY519XH is the valve and actuator integrated into a single unit. Do not combine the valve with any other actuator, or do not combine the actuator with any other valve.
- To remove foreign substances inside the pipes, install a strainer (with 40 or more meshes) on the inflow side of each valve. In case that the strainers cannot be installed on the inflow side of each valve, install it on the pipe diverting sections (sections diverting from main piping system to sub piping system).
- Install the valve so that the flow direction of process fluid agrees with the arrow indicated on the valve body.

Installation location

⚠ CAUTION

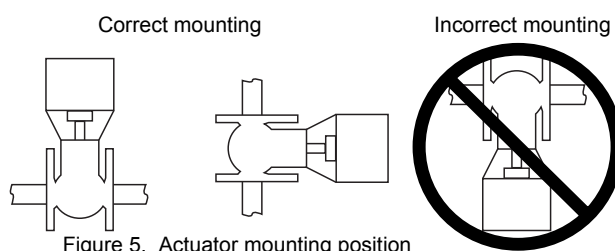
- ❗ • Avoid using the ACTIVAL in an atmosphere containing oxidizing or explosive gas since it may corrode the actuator, valve, or their components.
- ❗ • The actuator may malfunction if being exposed to high heat radiation. Do not install it near by steam coil or hot water (in high temperature) coil.

IMPORTANT:

- The covers might be corroded by some chemical and organic solvent/vapor. Do not clean the ACTIVAL using such substances, or do not expose the ACTIVAL to such substances.
 - When the ACTIVAL is used for steam humidifying, install a valve interlocking with air-conditioning unit on the inflow side in case the ACTIVAL gets damaged.
 - Although the ACTIVAL can be used in high humidity environments (max. 95 %RH), do not immerse the actuator in water.
 - Although the ACTIVAL can also be used outdoors, be sure not to expose the ACTIVAL to direct sunlight.
- Install the ACTIVAL in a position allowing easy access for maintenance and inspection. Figs. 1 and 2 show the minimum clearance for maintenance and inspection. When installing the ACTIVAL in a ceiling space, provide an access hole within the 50 cm radius of the ACTIVAL. And, place a drain pan under the valve.
 - Do not mount the ACTIVAL on a pipe where water hammer occurs, or where solid objects including slug may accumulate.
 - To set the selector switches after installation, leave a enough clearance above the top cover of the actuator, as shown in Figs. 1 and 2.

Mounting position

The ACTIVAL can be mounted in any position ranging from upright to sideways (90° tilted). The ACTIVAL should be installed with its actuator vertically positioned above the valve body. (See Fig. 5.) However, the ACTIVAL must be installed always in upright position outdoors.



Piping

- Check that the model number of the product is what you ordered. The model number is shown on the label attached to the yoke.
- Install a bypass pipe and gate valves on the inflow, outflow, and bypass sides. Also, install a strainer on the inflow side.
- When installing the ACTIVAL to the pipes, do not allow any object, such as chips, to get inside a pipe or valve. Valve cannot fully closes, or the valve seat may get damaged causing fluid leakage, due to an object jammed inside the valve.
- When piping, do not apply too much sealing material, such as solidifying liquid and tape, to the pipe connection sections so that these materials flow into the valve. Valve cannot fully closes, or the valve seat may get damaged causing fluid leakage, due to the sealing material jammed inside the valve.
- Before activating the ACTIVAL, flush the pipes (with the ACTIVAL installed) at the maximum flow rate to remove all the foreign substances. Fully open (100 % position) the ACTIVAL to flush. (Factory preset position: 100 %)
- For steam control, drain retained water (condensate) in piping. Install a trap on a pipe run which may retain condensate. Condensate may cause water hummer or damage the valve and piping.

Heat insulation

Do not apply heat insulation to the actuator or to the yoke, as [] shows in Fig. 3. If the yoke and the actuator are covered with insulation material, the pointer cannot be checked and may be distorted.

Factory preset position

The actuator shaft is positioned at 0% (in fully open position) for shipment. The shaft is thus completely turned counterclockwise, and the pointer points at '0'. (See Fig. 6.)

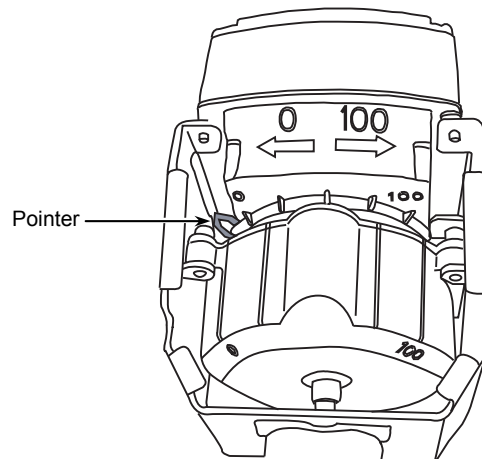


Figure 6. Pointer position for shipment

Auxiliary switch / Auxiliary potentiometer (optional)

- IMPORTANT:**
- The auxiliary switch/potentiometer is installed on site. Refer to the instructions supplied with the auxiliary switch/potentiometer for installation.
 - Do not open the top cover except when adjusting the auxiliary switch/potentiometer. Close the top cover instantly after adjusting the auxiliary switch/potentiometer.
 - Do not put any load on the top cover.

Wiring

⚠ CAUTION

- ❗ • Disconnect power from ACTIVAL before performing any wiring, maintenance (installation), and setting the selector switches to prevent equipment damage.
- ❗ • Always close the top cover and the terminal cover except when setting the selector switches and connecting/disconnecting wires.

IMPORTANT:

- The ACTIVAL is designed for 24 V AC power supply voltage. Do not apply any other power voltage (e.g., 100 V AC, 200 V AC) to the ACTIVAL.
- Make sure the polarity of the power supply and 4-20 mA DC feedback output referring to the wiring diagrams. Incorrect wiring may result in PCB (print circuit board) burnout.
- To prevent damage, cover the terminals except when connecting/disconnecting wires.
- Do not connect 24 V AC power to the terminals 4 to 7.

Wiring precautions

- 1) To lead the wires into the terminals, cut out a knockout hole for a wiring port. Two knockout holes are provided on the bilateral sides of the actuator terminals. Select a knockout hole according to the conduit mounting direction, and cut it out by lightly knocking the hole using a screwdriver.

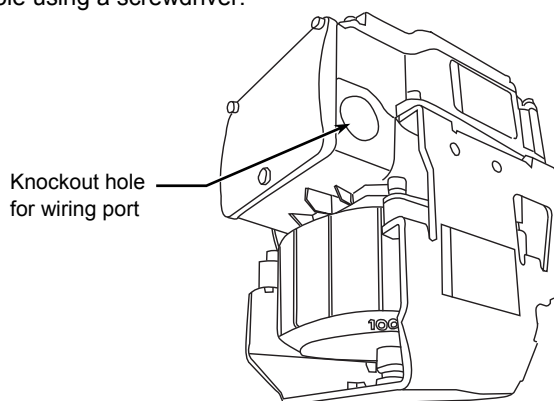


Figure 7. Knockout hole for wiring port

- 2) Unscrew the 3 setscrews (M4 × 10) of the terminal cover and remove the terminal cover, as shown in Fig. 8.

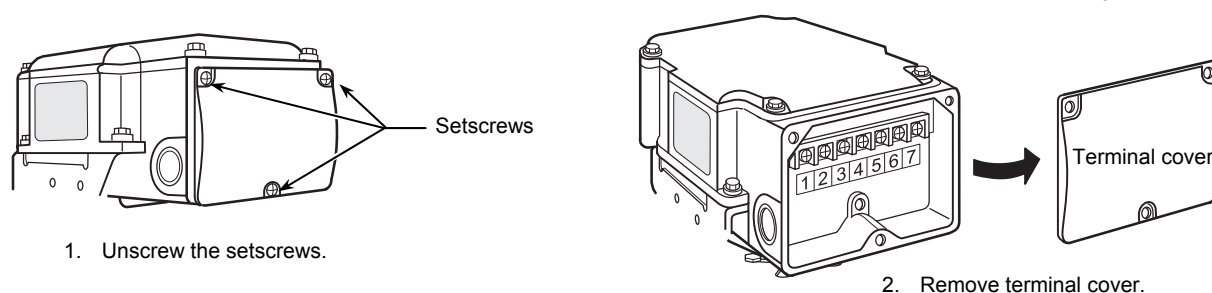


Figure 8. Terminal cover removal

- 3) Correctly connect the wires to the terminals with M3.5 screw terminal lugs, referring to Figs 9 to 11.
- 4) When the ACTIVAL is used in a high-humidity environment or outdoors, use a water-proof connector for the wiring port.

To keep IP54 protection (dust-proof and splash-proof),

Use a water-proof connector for the ACTIVAL in a high-humidity environment or outdoor location.

- Be sure to completely close the terminal cover and the top cover.
- Waterproof the wiring port.
 - For cable connection, use a water-proof connector. (Seal connector Part No. 83104346-003 is recommended.)
 - For conduit connection, use a water-proof plica tube or the like.

Terminals connection

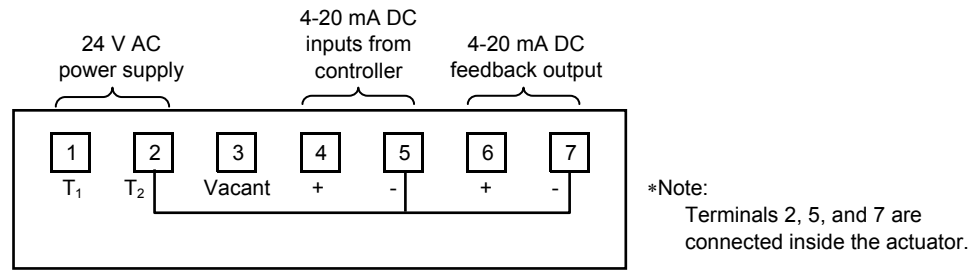
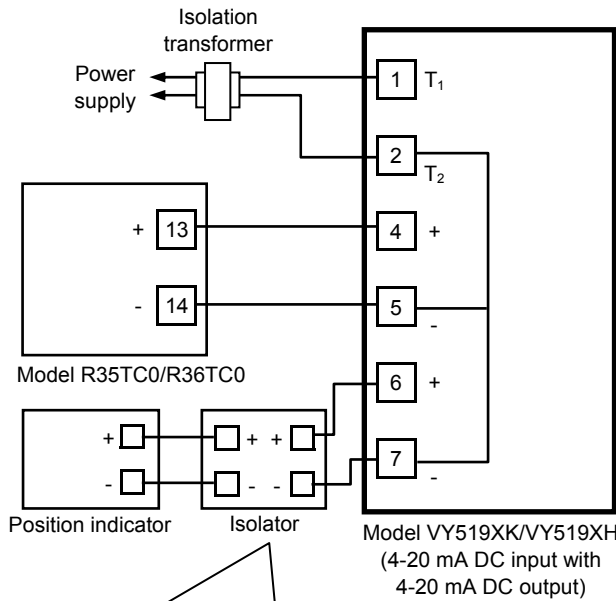


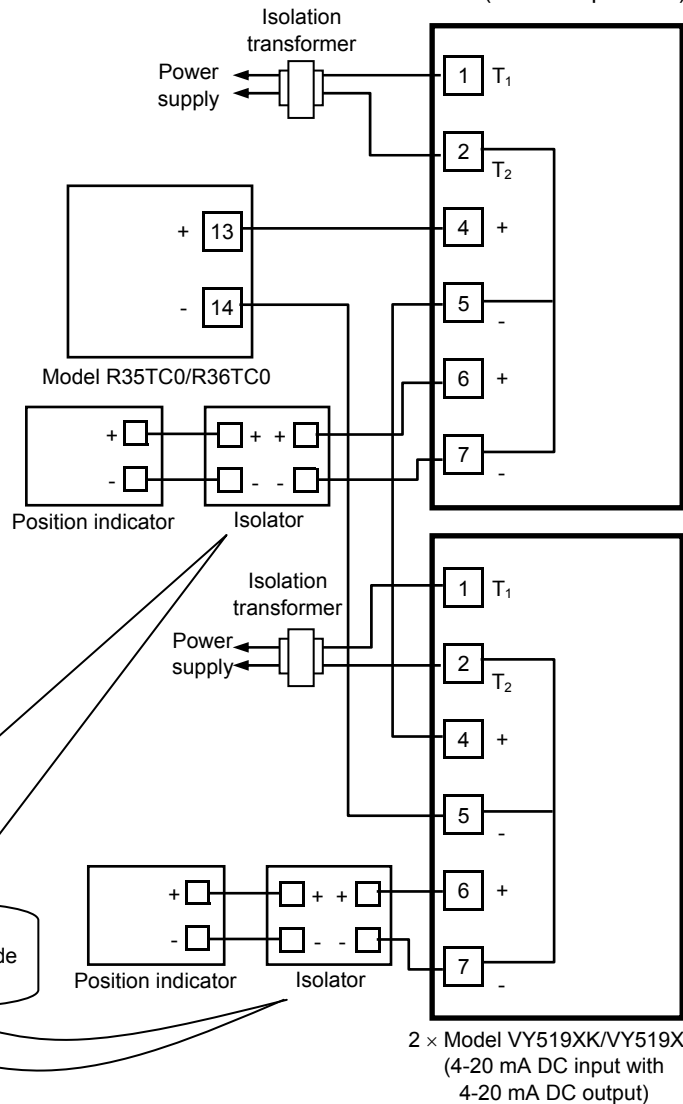
Figure 9. Terminals connection of Model VY519XK/VY510XH

Connection examples (Connection to Azbil Corporation's R series controller)

Connection to Model R35TC0/R36TC0



Connection to Model R35TC0/R36TC0 (Parallel operation)



Isolation example:
If the position indicator is not isolated inside, provide an isolator. If isolated, an isolator is not required.

Figure 10. Connection example:
Single Model VY519XK/VY519XH
with Model R35TC0/R36RC

Isolation example:
If the position indicator is not isolated inside, provide an isolator. If isolated, an isolator is not required.

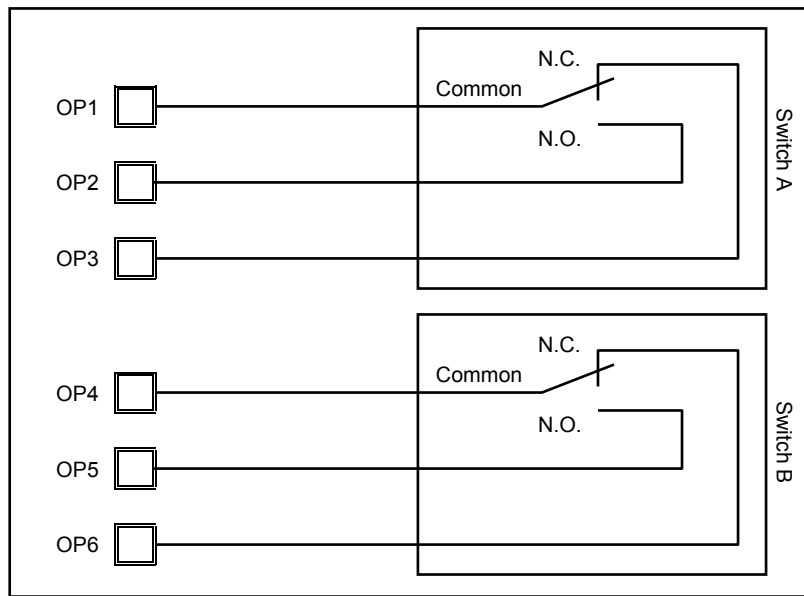
Figure 11. Connection example: Two Model VY519XK/VY519XH
with Model R35TC0/R36RC (Parallel operation)

Notes:

- * Input impedance of the actuator is 100 Ω.
- * For connecting multiple ACTIVAL to one controller (e.g., Model R35.36), provide a transformer (two in total) for each ACTIVAL since 4-20 mA input is not isolated from other terminals.
- * Terminals 2, 5, and 7 are connected inside the actuator. To connect to a device (PLC, position indicator, etc.) with its terminals not isolated inside, externally isolate (between the ACTIVAL and the device). Otherwise, a loop is formed for the common line and can damage the circuit of the ACTIVAL. (R series controllers including Model R35/R36 shown in Figs. 10 and 11 are isolated inside.)
- * Isolation transformer is required for ACTIVAL. Transformer without isolation may damage the ACTIVAL and other devices connected to ACTIVAL.

Internal Connection of Auxiliary Switch / Auxiliary Potentiometer

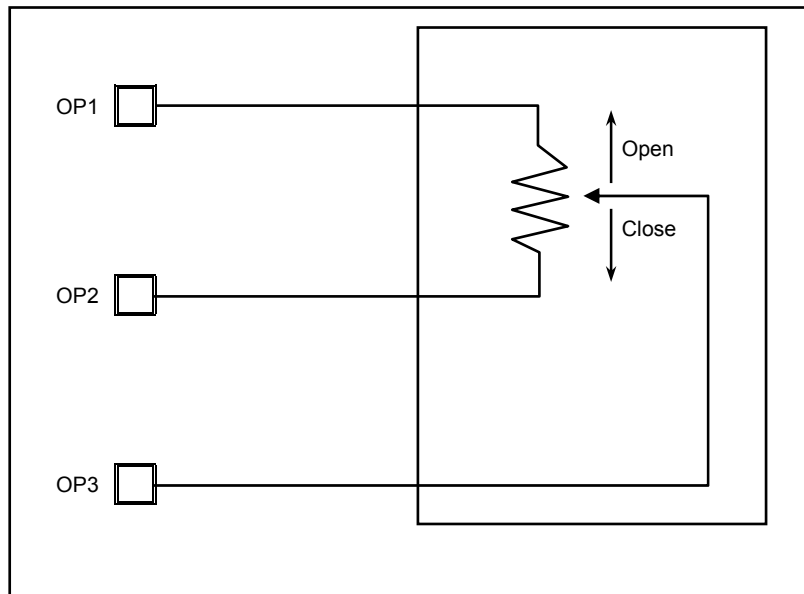
Auxiliary switch Part No. 83165274-001



Switches A and B actuating position: Adjustable between 0 % (fully closed) and 100 % (fully open)

Figure 12. Internal connection of Part No. 83165274-001



Auxiliary potentiometer Part No. 83165275-001



Potentiometer operating position: Between 0 % (fully closed) and 100 % (fully open)

Figure 13. Internal connection of Part No. 83165275-001

Inspection and Maintenance

 CAUTION	
	<ul style="list-style-type: none"> • Avoid touching the installed ACTIVAL (valve body, yoke, joint). When being used to control hot water, it reaches high temperature and may cause burn injury.

- Inspect the ACTIVAL according to Table 1.
- Manually open/close the ACTIVAL at least once a month if it is left in inactive state for a long period.
- Visually inspect the fluid leakage of the valve and the actuator operations every six months. If any of the problems described in Table 2 are found, take corresponding actions shown in the table.
If your problem is not solved by the corresponding action, please contact Azbil Corporation near you.

Table 1. Inspection items and details

Inspection item	Inspection interval	Inspection detail
Visual inspection	Semiannual	<ul style="list-style-type: none"> • Fluid leakage from the gland and the flange face • Loosened bolts • Valve and actuator damages
Operating status	Semiannual	<ul style="list-style-type: none"> • Unstable open/close operation • Abnormal noise and vibration
Routine inspection	Any time	<ul style="list-style-type: none"> • Fluid leakage to the outside • Abnormal noise and vibration • Unstable open/close operation • Valve hunting

Table 2. Troubleshooting

Problem	Part to check	Action
Fluid leaks from the flange face.	Loosened flange bolts Gasket on the flange face Misaligned piping	Tighten the flange bolts. Replace the gasket. Redo piping.
Fluid leaks from the gland part.	—	Consult with our sales personnel.
Fluid leaks from the bonnet.	Loosened bolts	Tighten the bolts.
Valve does not operate smoothly / valve stops halfway / valve does not operate at all.	Conditions of the power applied and of the input signal applied Loosened terminals Wiring condition / disconnected wires	Check the power supply and the controller connected to. Tighten the terminals. Check the wiring.
Fluid leaks to the outside of the valve when the ACTIVAL is in fully closed position.	Actuator pointer not pointing to fully closed position	Fully close the ACTIVAL.
The valve vibrates or produces an abnormal noise.	Primary pressure condition Differential pressure condition	Adjust the mounting position and change the installation location.
The auxiliary switch does not operate.	Auxiliary switch (cam switch) condition Loosened terminals Wiring condition / disconnected wires	Redo the cam switch setting. Tighten the terminals. Check the wiring.
The auxiliary potentiometer does not operate.	Condition of resistance Loosened terminals Wiring condition / disconnected wires	Check the resistance value (1 kΩ). Tighten the terminals. Check the wiring.
Valve hunting occurs.	Secondary pressure condition Differential pressure condition Control stability	Adjust the mounting position and change the installation location. Correct the control parameter setting of controller.
Input signal disagrees with the feedback output signal.	To completely shut off the valve, valve open and close (0-100% position) operation is controlled by 10-90 % range of actuator voltage/current input signal. Input signal therefore disagrees with the feedback signal, and this is not an error.	

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Specifications are subject to change without notice.

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